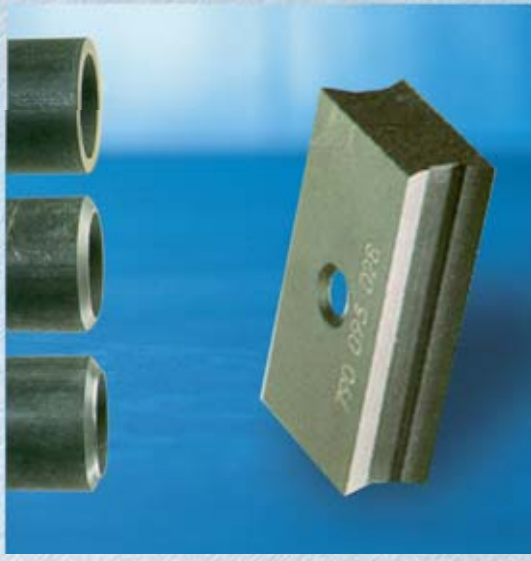






Pipe-end preparation machine REB 4 / 6 / 14

Standard equipment
Pipe end preparation machine
Simple use
Compact design
Pneumatic drive

Benefits
- Multifunctional tools
- Protection coating against tool wear
- Quick clamping tool system
- Robust housing with floor stand
- Functional pipe clamping
- Optimized drive system
- Reduce of tool costs
- Reduce of manufacturing costs
- Increase of productivity

Recommended areas of use
Pipe end preparation for weld seam preparation

Recommended base materials
Low and unalloyed steel
High alloyed steel (stainless steel)

Accessories
Multifunctional tools for facing and plain bevelling
Tool holder
Customized accessories
Electric drive

Fronius
PERFECT WELDING

Workable pipe dimensions	REB 4	REB 6	REB 14
Nominal dimension [inch]	1“ - 4“	2 - 6“	4“ - 14“
Pipe inner diameter min./max.	25 - 80 mm	49 - 159 mm	92 - 320 mm
Wall thickness min/max	2,5 - 15 mm	3 - 22 mm	4 - 33 mm
Pipe outer diameter min/max	30 - 104 mm	56 - 168 mm	100 - 355,6 mm

Technical data			
Power for pneumatic drive	0,8 kW	1,8 kW	1,8 kW
Tool speed	0 - 50 rpm	0 - 26 rpm	0 - 13 rpm
N° of insertable tools	3	4	4
N° of chucking wedge sets	4	5	6
Net weight	14 kg	27 kg	45 kg

Text and illustrations technically correct at time of going print. We reserve the right to make modifications.
This document may not be copied or otherwise reproduced, wether in part or in its entirety, without the express prior written consent of Fronius International GmbH.

PERFECT WELDING

FRONIUS INTERNATIONAL GMBH
Buxbaumstraße 2, P.O.Box 264, A 4602 Wels
Tel: +43/7242/241-0, Fax: +43/7242/241-3940
E-Mail: sales@fronius.com

www.fronius.com